

# Study case: Integration of solar thermal energy to a mining process

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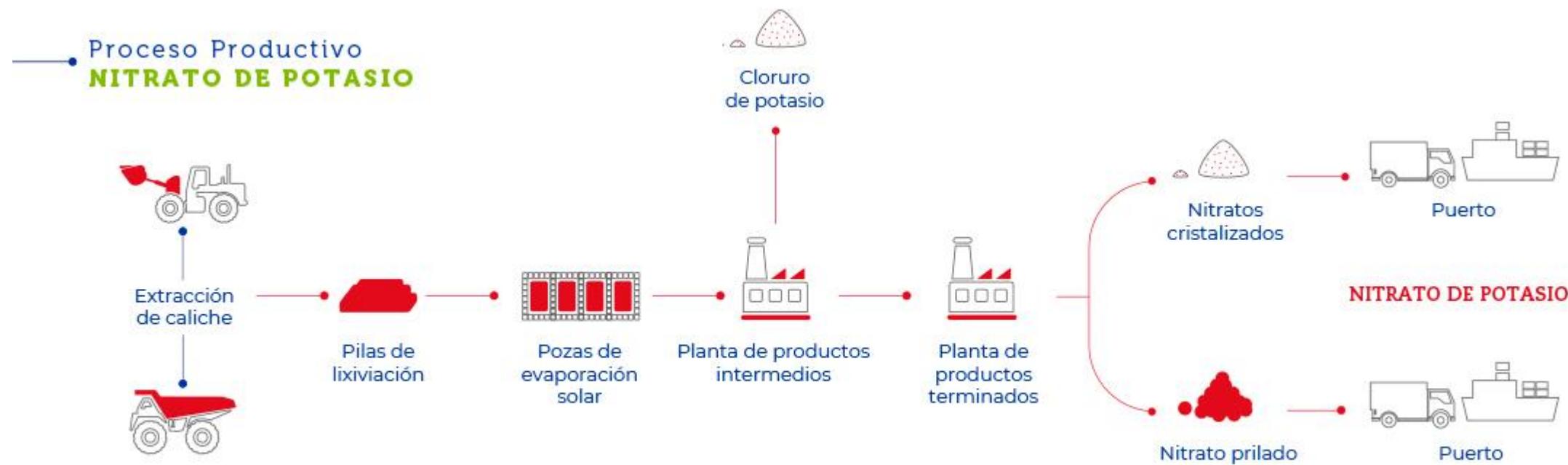
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2 Phase 1: Thermal demand forecasting

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# Project background

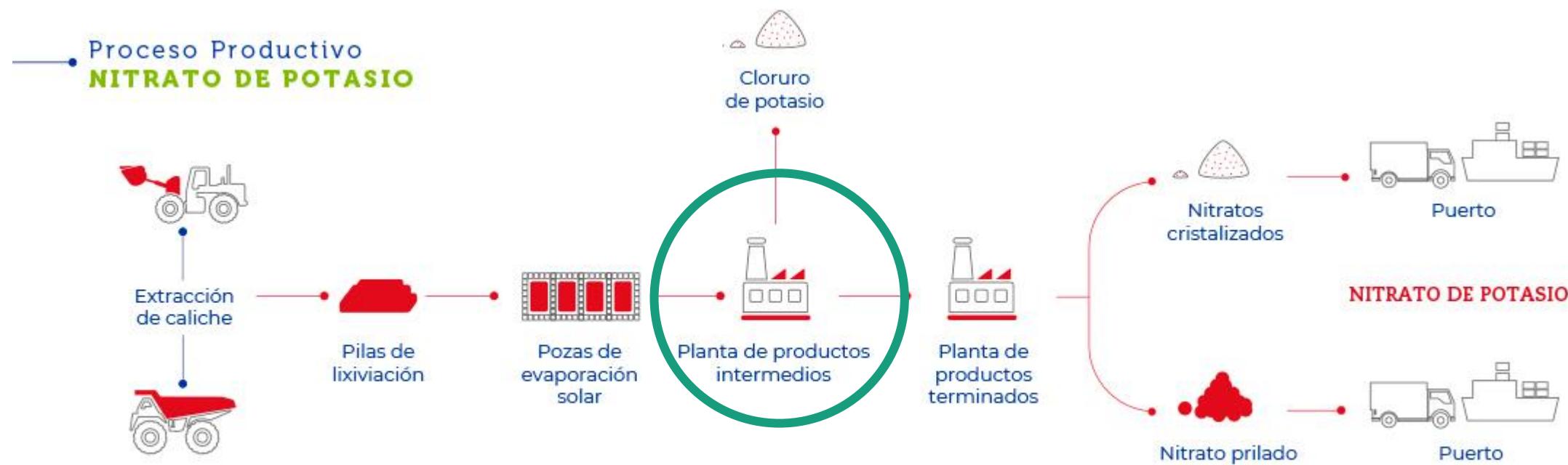
## SQM Coya Sur solar integration



Proceso realizado total o parcialmente en: María Elena, Pedro de Valdivia y Nueva Victoria.

# Project background

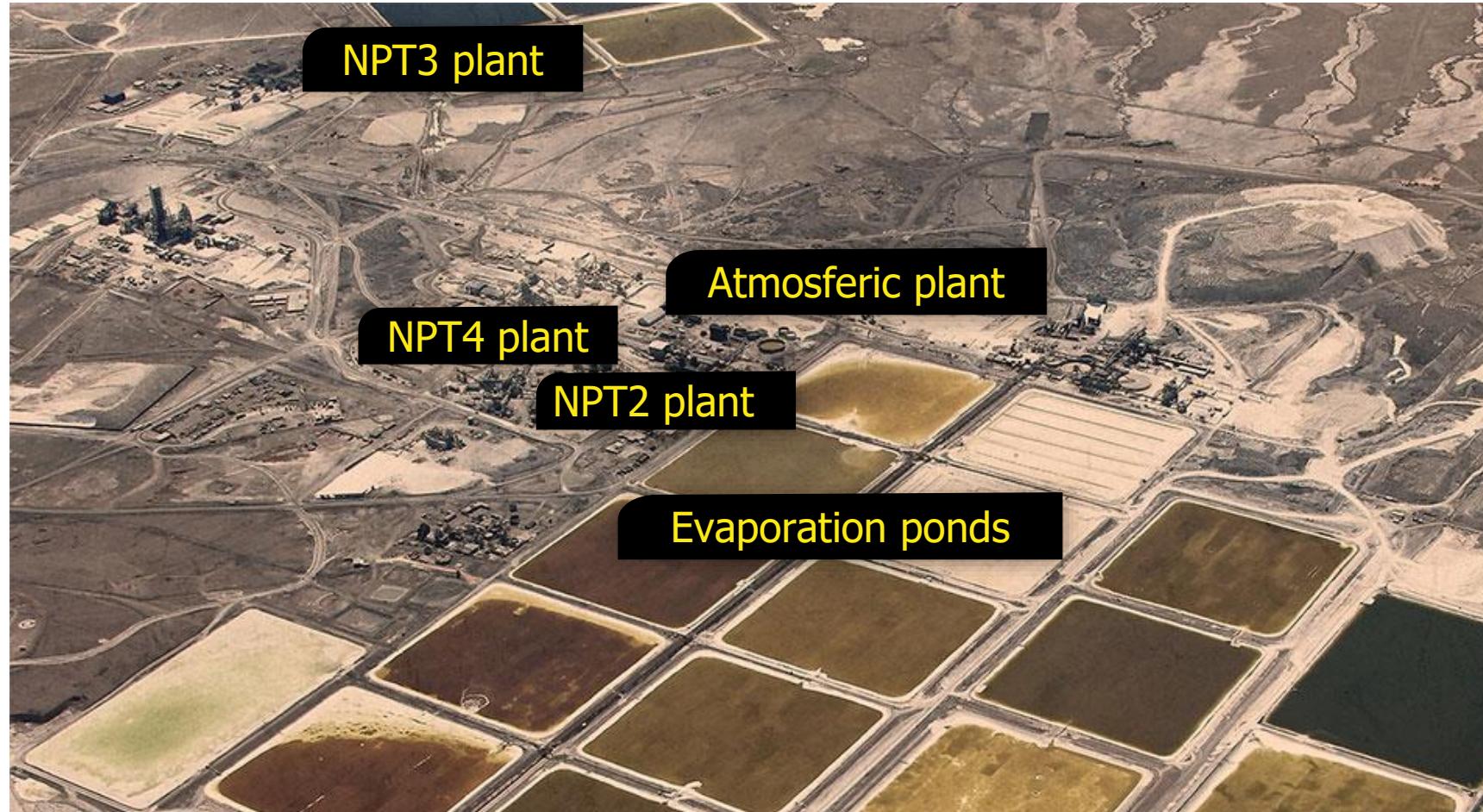
## SQM Coya Sur solar integration



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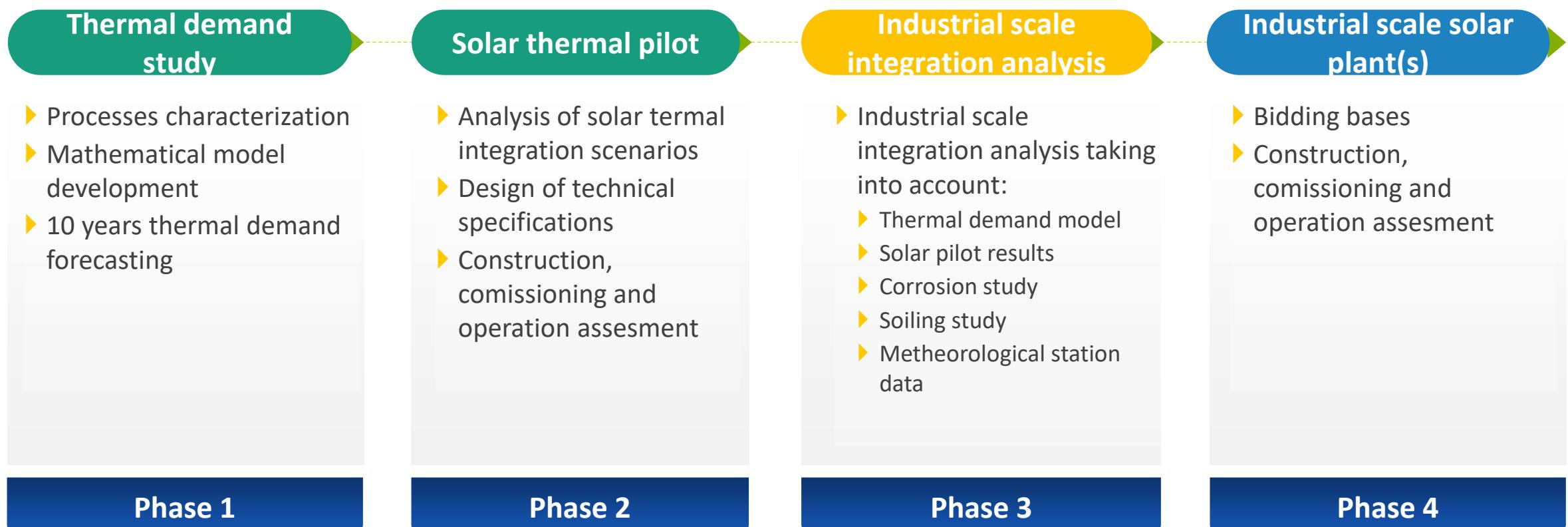
# Project background

## SQM Coya Sur solar integration



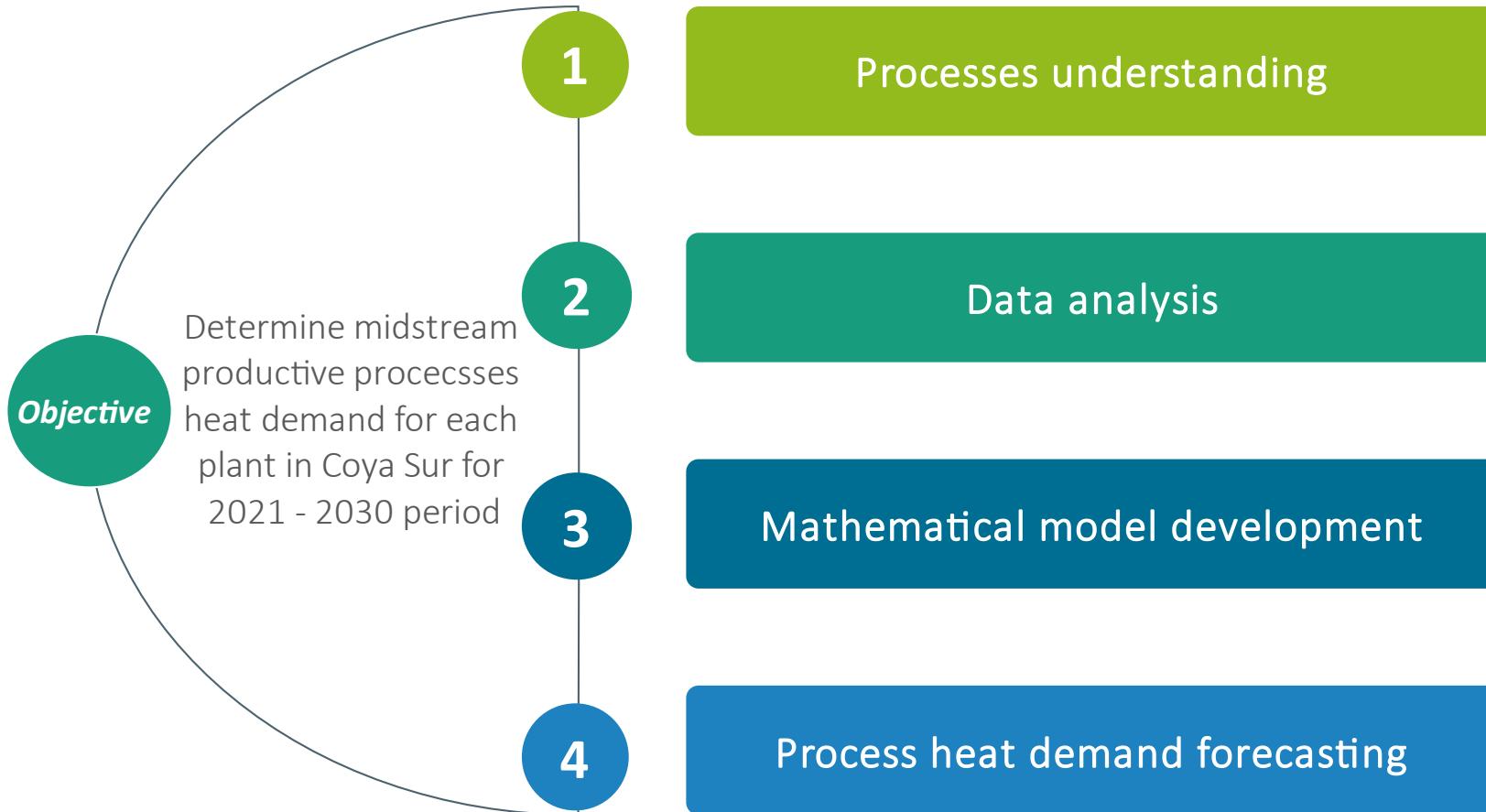
# Project background

FCR – CSET supported SQM's roadmap to zero emissions by solar thermal integration study



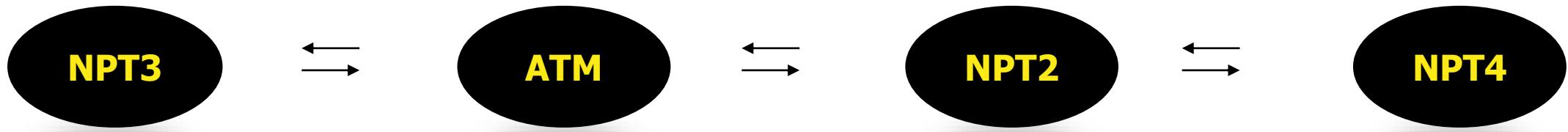
# Phase 1

## Thermal demand forecasting



# Phase 1

## Thermal demand forecasting



- 7 Midstream products
- 5 Productive areas
- 9 Heat demand points
- 5 Boilers/heaters

- 3 Midstream products
- 4 Productive areas
- 3 Heat demand points
- 4 Boilers/heaters

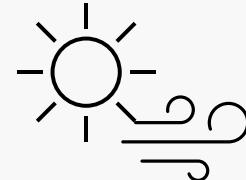
- 9 Midstream products
- 3 Productive areas
- 4 Heat demand points
- 3 Boilers/heaters

- 6 Midstream products
- 4 Productive areas
- 3 Heat demand points
- 2 Boilers/heaters

### Analysed data



Process data from  
SQM platforms



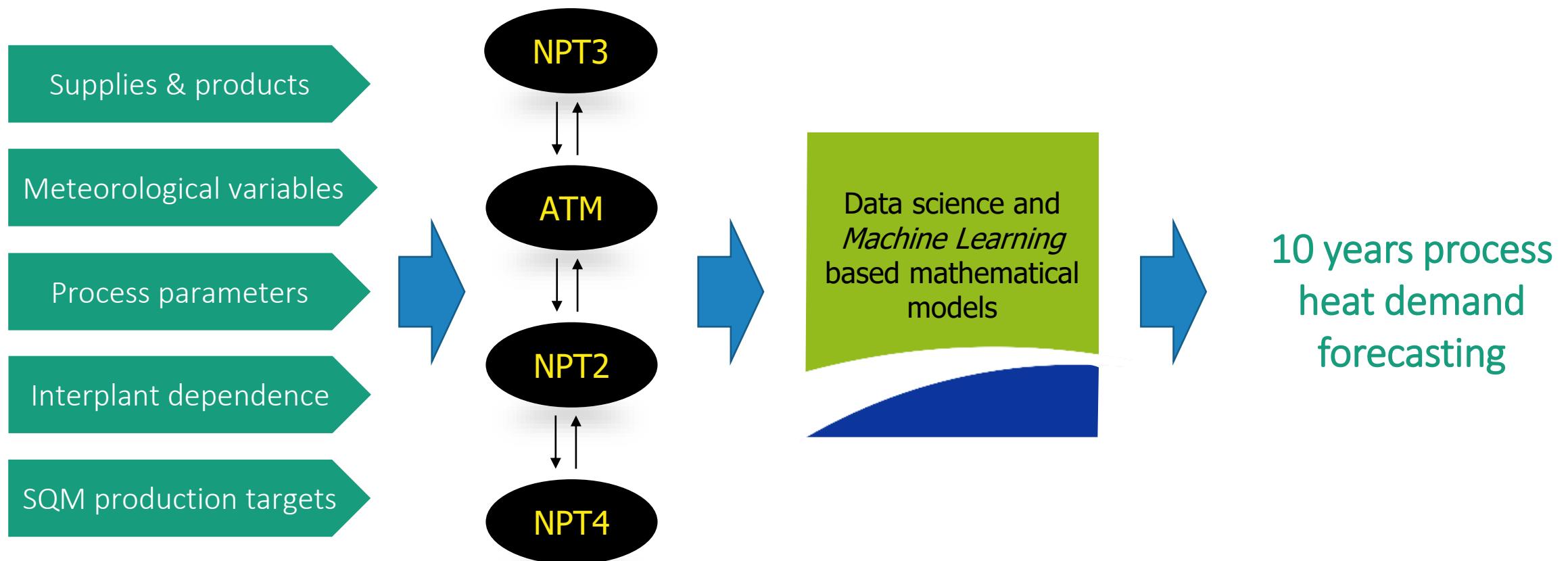
Meteorological data



Complementary information  
from processes experts

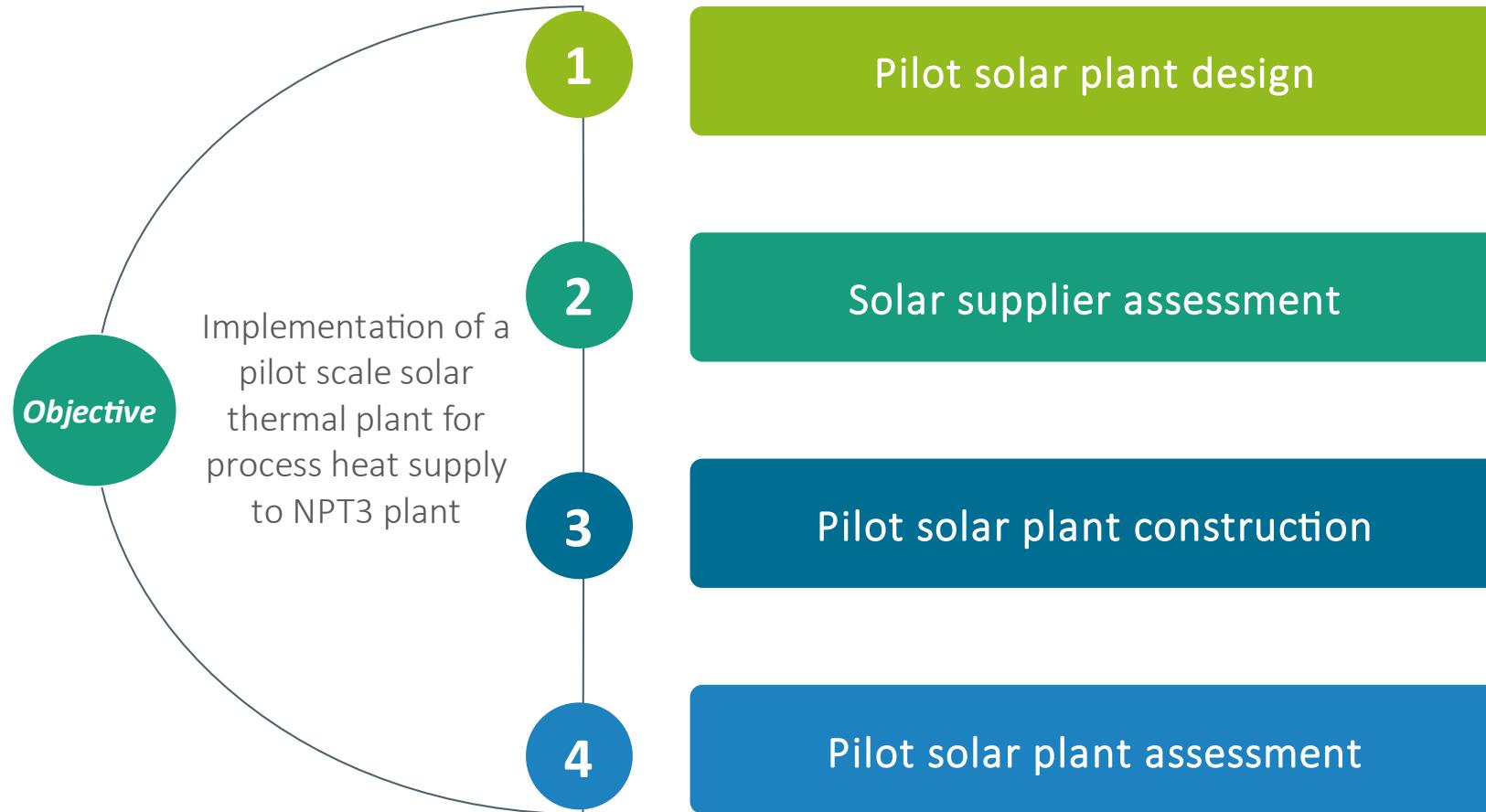
# Phase 1

## Thermal demand forecasting



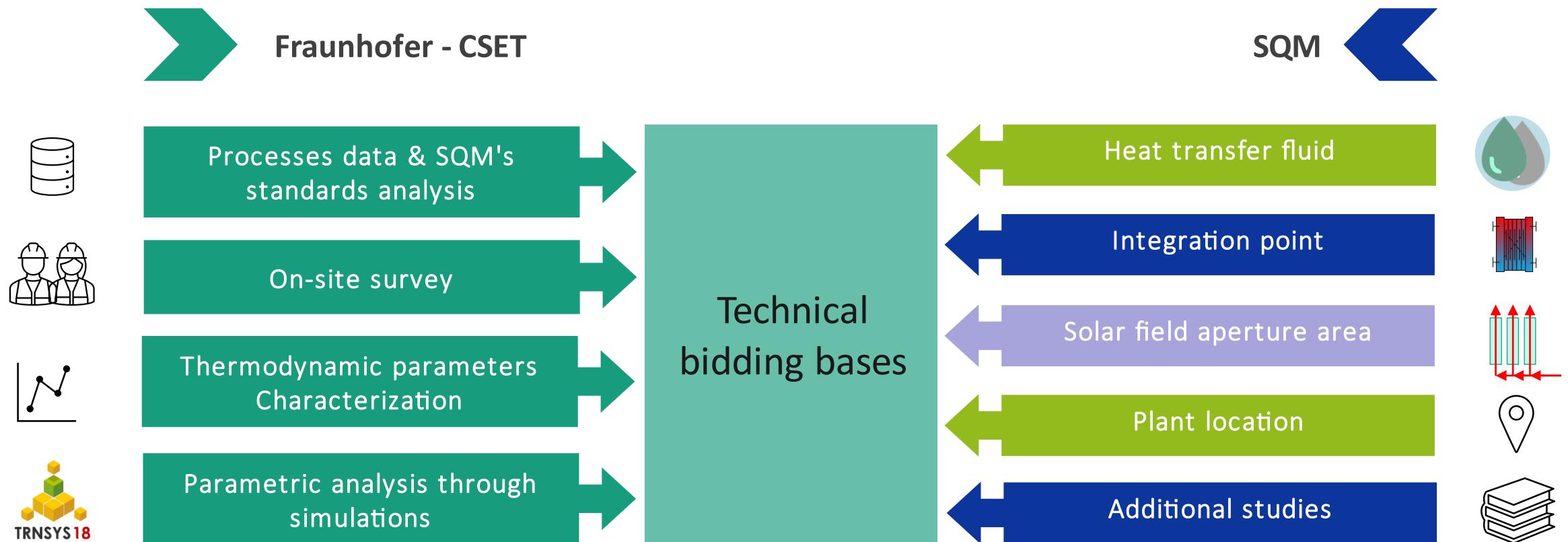
## Phase 2

### Pilot scale solar thermal plant integration



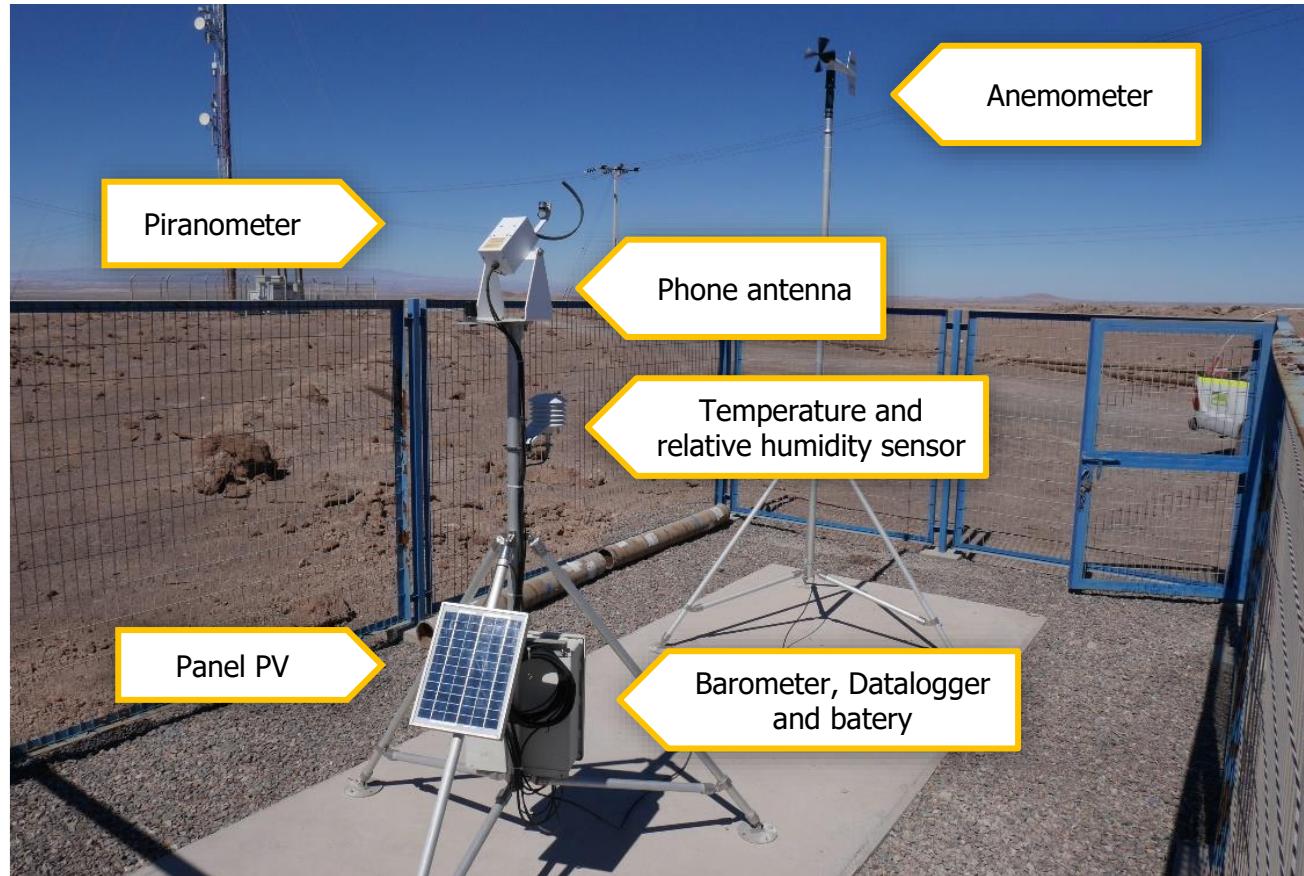
# Phase 2

## Pilot scale solar thermal plant integration



# Aditional studies

## Weather station refurbishment



- Bimonthly maintenance and monthly reports.

# Aditional studies

## Environmental corrosivity study



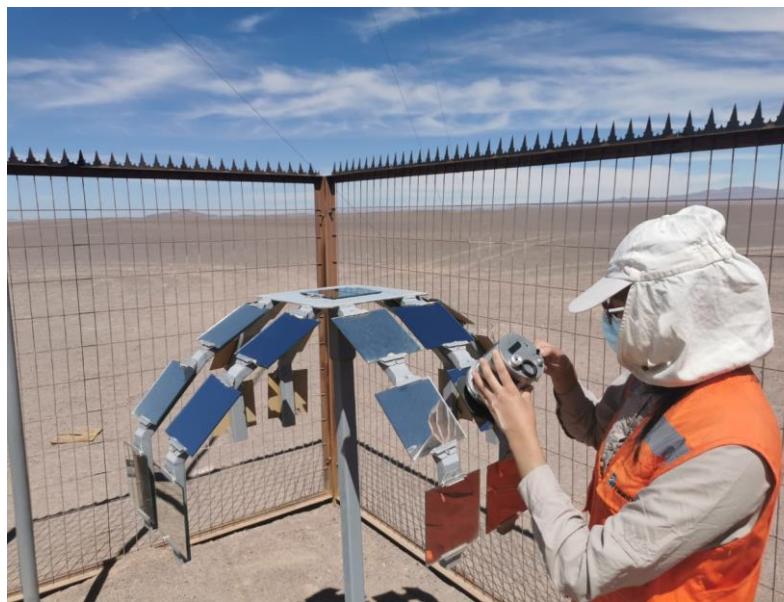
- In order to determine the corresponding environmental aggressivness category and atmospheric corrosiveness at the mine site
- This study will be carried out by a third-party institution

# Aditional studies

## Reflectivity study



Spider structure to position mirrors to be studied in multiple orientations and angles



Reflectivity measurement



Specular reflectivity measuring equipment  
15R-RGB model



## Contacto

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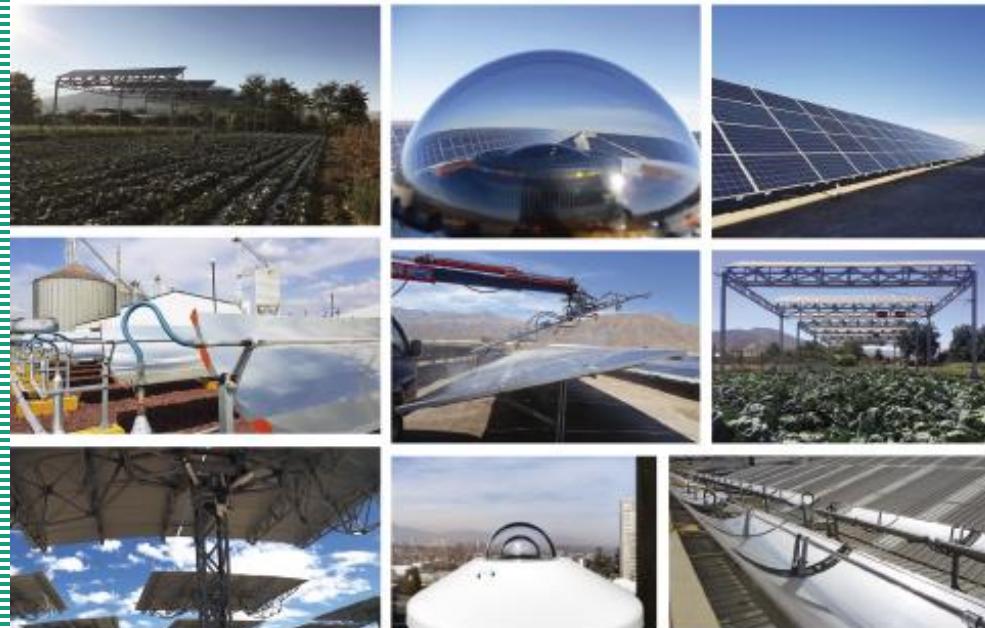
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